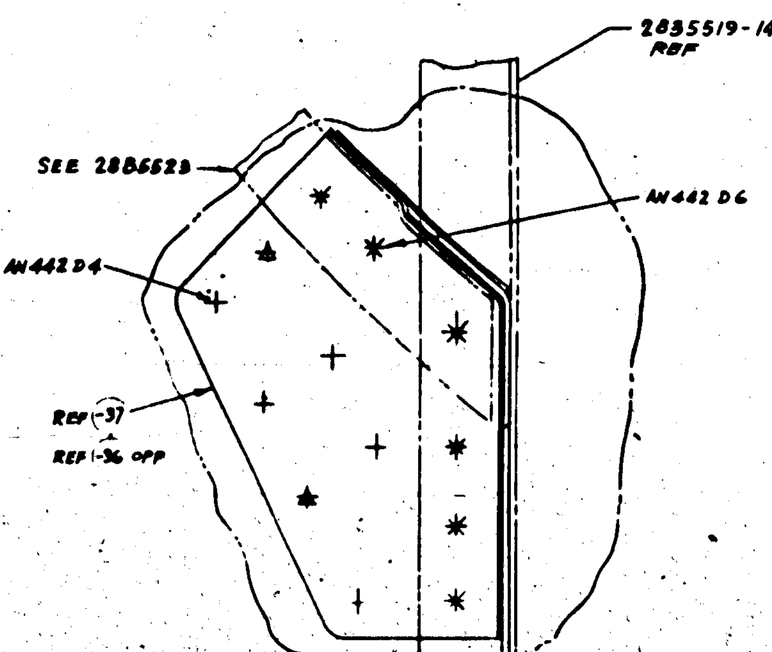
CONTOUR

18 13/16

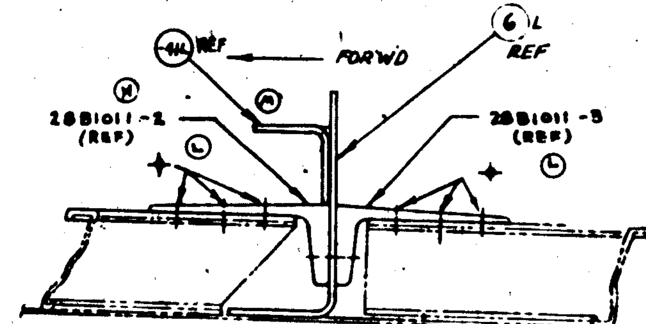
A — A

Q4305 D5
Q4305 D6
AN442 D4
JOGGLE .091
Q2155-14-5
Q2155-14-4L
AN442 D6
AN442 D4
JOGGLE -6 .091
28B1011-2
28B1011-3
28B1121-2
28B1011-3
W.L. 21 5/8 (REF)
PICK UP EXISTING RIVETS WHERE POSSIBLE
Q4305 D5
1" SPACING APPROX. Q4305 D5 THRU -6 Q4305 D6 THRU SKIN
JOGGLE -6 .156
AN442 D4 RIVET WEB-PIECE OF -30-31 SIMILAR TO VIEW "B-B"
28B5519 (REF)
PLATING (REF)
Q4305 D6 THRU 28B5519 -30+-6 1" SPACING APPROX.
PICK UP EXISTING RIVETS WHERE POSSIBLE
15
7 3/8



Q4305 D6
Q4305 D4
JOGGLE -6 .091
28B4189-21 REF.
28B5557-6 1 1/2 x 1 1/2 x .091 R.A.M.
Q4305 D5
Q4305 D4
28B076-16 (REF)
STA 42
4 (REF)
Q4305 D6 THRU CHINE 1" SPACING - STAGGERED
Q4305 D5 THRU -6
Q4305 D4 THRU SKIN

SECTION A-A



SECTION C-C

FINISH CODE

Z	ANODIC TREATMENT
P	P-27 PRIMER
AP	ALUMINIZED PRIMER
C	CADMIUM PLATE

NOTES:

FOR CONTOURS SEE 28B.003
FOR STRINGER SPACING SEE 28B1007
ALL INTERNAL RADII 1/8
W.T. CUPS -30 THRU -37 TO BE MADE FROM SAMPLES WHICH ARE MADE FROM PLASTER CASTS OF CORNERS IN SHIP #7
ALL COND. A MATERIAL TO BE HEAT TREATED SP 53
(K)

ALL RIVETS TYPE "D"

RIVETS: 1/8, 5/32, 3/16, 1/4, 5/16, 3/8

[redacted]

HEAT TREAT: NOTED
FINISH: Z-P-AP
NAME: BULKHEAD-HULL-MAIN WHEEL WELL
CONSOLIDATED AIRCRAFT CORP.
28B5539
SCALE 12" = 1'-0"

H 145